

## A high precision CMOS weak current readout circuit\*

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**Abstract:** This paper presents a high precision CMOS weak current readout circuit. This circuit is capable of converting a weak current into a frequency signal for amperometric measurements with high precision and further delivering a 10-bit digital output. A fast stabilization-enhanced potentiostat has been proposed in the design, which is used to maintain a constant bias potential for amperometric biochemical sensors. A technique based on source voltage shifting that reduces the leakage current of the MOS transistor to the reverse diode leakage level at room temperature was employed in the circuit. The chip was fabricated in the 0.35  $\mu\text{m}$  chartered CMOS process, with a single 3.3 V power supply. The interface circuit maintains a dynamic range of more than 100 dB. Currents from 1 pA to 300 nA can be detected with a maximum nonlinearity of 0.3% over the full scale.

**Key words:** amperometric sensor; current readout; high precision; potentiostat

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### 1. Introduction

Biochemical technology together with the nanoelectronics industries has emerged as one of the most promising developments in the 21st century<sup>[1]</sup>. Biochemical sensors in particular have received a great deal of attention due to their possible applications in biomedical fields, such as in life research on the molecular level. Electrochemical biosensors, which give the detected signals or data in terms of potential or current, have been widely used in many ways, such as DNA identification<sup>[2]</sup>, protein classification, neural recording, glucose determination<sup>[3,4]</sup>, pH variation detection, and drug determination<sup>[5]</sup>. Electrochemical biosensors are much more economical and convenient than high performance yet bulky equipment, because they do not require expensive setups, such as electrochemical analyzers or phase-locked amplifiers, and they can be realized on a miniaturized biosensor chip<sup>[6]</sup>. Most amperometric biosensors utilize micro-electrodes or micro-arrays to detect analytes, and the output signal of most micro-electrodes is an ultra low current. So an ultra low current readout circuit for these electrodes or arrays is needed to determine the concentration of the analytes or detect and distinguish biological molecules.

Generally, the currents passing through those electrodes are very weak ( $10^{-12}$ – $10^{-7}$  A), which brings about a great challenge for the interface circuit design. Previously, some designs have been proposed for amperometric sensors<sup>[7–11]</sup>. Each of them amplifies the small sensor current to the  $\mu\text{A}$  range and then measures it. In this paper, we propose a current readout circuit, which directly converts sensor redox currents into frequency signals and further delivers a 10-bit digital output, so that complicated designs of the current amplifier and the suc-

cessive A/D converter are avoided. Also a wide dynamic range and low power design is easily implemented. Noting that the potentials on the sensor electrodes are quite vulnerable to cross talk signals from the following current-to-frequency converter, we develop a fast stabilization-enhanced potentiostat which makes the redox current of amperometric sensor more stable. Moreover, the circuit reduces the leakage current to a much lower level by shifting the source voltages, so that a high resolution and a wide dynamic range are guaranteed. This prototype chip was tested with a specially designed precision current source.

### 2. Amperometric sensors

Microelectrodes are key devices in amperometric sensors. Amperometric sensors typically consist of three electrodes: the working electrode (WE), the reference electrode (RE) and the counter or auxiliary electrode (CE)<sup>[12]</sup>. In addition, many amperometric sensors only have two electrodes (WE and CE). The readout circuit presented in this paper is designed for a two-electrode amperometric immunosensor, whose structure is shown in Fig. 1<sup>[13]</sup>. The sensor is associated with the simplified manufacturing process and has

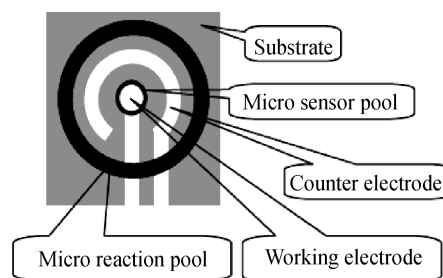


Fig. 1. Microelectrodes of the amperometric immunosensor.

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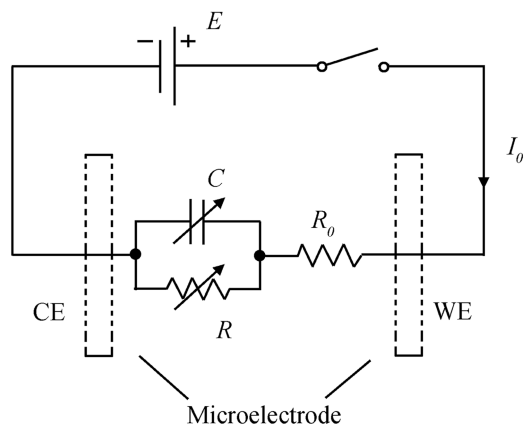


Fig. 2. Circuit model of the immunosensor.

advantages with regard to signal-to-noise ratio (SNR), response time, portability and low power<sup>[6]</sup>. To determine the concentration of an analyte, a constant potential must be applied to the sensor between the WE and the CE, such that

$$V_{\text{cell}} = V_{\text{WE}} - V_{\text{CE}}. \quad (1)$$

When  $V_{\text{cell}}$  reaches an analyte's redox potential, a redox current  $I_S$  that is proportional to the analyte's concentration is generated at the WE. The redox current also changes when the potential applied to the sensor changes, so that a potentiostat is needed in the readout circuit. The equivalent electrical circuit of an amperometric immunosensor is shown in Fig. 2<sup>[6]</sup>, which was used as the sensor model during the system simulation and the circuit design. The redox potential of the amperometric immunosensor is between 0.3 and 0.6 V, and the redox current generally ranges from 1 pA to 200 nA.

### 3. Circuit description

Measuring ultra low currents off-chip is a challenging task, which requires expensive instrumentation and very careful wiring to avoid undesired parasitic leakage. To avoid these problems we have developed this on-chip readout circuit. As shown in Fig. 3, the weak current readout circuit is composed of a potentiostat, a low current controlled sawtooth oscillator, and a digital frequency meter. The potentiostat has been used to provide a constant voltage for the sensor, which generates a stable redox current that is proportional to the concentration of the electrolyte. By converting the weak current into a periodic pulse through charging and discharging the capacitor  $C_0$ , the sawtooth oscillator converts the analog signal into a digital signal, which can be processed by the successive digital circuit easily. The digital frequency meter detects the frequency of the periodic pulse, and outputs 10-bit binary code. Then we can figure out the redox current from the 10-bit binary code through a simple calibration and calculation.

#### 3.1. Potentiostat

The main function of the potentiostat is to provide the required constant bias potential between the WE and CE in the electrochemical cell, and to make a nonperturbing measurement of the redox current. The potentiostat shown in Fig. 4 is a

traditional amperometric potentiostat<sup>[6, 14–18]</sup>. The potentiostat is composed of a high gain cascoded operational transconductance amplifier (OTA) and an NMOS transistor N1. The OTA and N1 form a negative feedback loop, which forces the voltage of  $V_-$  to equal the voltage of  $V_+$ . The bias power source ( $V_{\text{bias}}$ ) is used for providing a constant bias for the sensor.

Note that in the proposed current-to-frequency converter topology, the potential on the WE and the redox current are quite vulnerable to disturbance. Although the design shown in Fig. 4 provides a high impedance at the terminal Z, because of the parasitic effects of the transistor N1 and the strong periodic potential signal at the terminal Z, the redox current and the potential on the WE will be seriously disturbed in the conventional potentiostat. This condition worsens as the redox current becomes smaller. As a result, the measurement resolution is seriously reduced.

In order to provide a much more stable potential for the sensor and keep the redox current more stable, we have developed the fast stabilization-enhanced potentiostat shown in Fig. 3. A 5-pF capacitor  $C_3$  has been used to stabilize the potential at  $V_-$ . However, if we directly connect  $C_3$  to  $V_-$ , it will take a long time to charge  $C_3$  to the voltage at  $V_+$  with a small current through N1; so we use a two-direction switch to avoid this problem. Firstly, reset is set to low, K0 switches to K2, and  $C_3$  is quickly charged to  $V_+$  by the power source  $V_{\text{bias}}$ . Then reset resumes to high, K0 switches to K1,  $C_3$  is connected to  $V_-$ , and the system starts to work. This fast stabilization-enhanced potentiostat makes  $V_-$  and  $I_S$  more stable, moreover, it does not need a long time for the system to work normally. A simulation comparison between the traditional potentiostat and the fast stabilization potentiostat is shown in Fig. 5.

The OTA used in this design is a standard folded-cascode OTA with a single-ended output<sup>[19]</sup>. For the detection of ultra low currents through the electrolyte, the input referred noise of the OTA is designed to be very low. All the transistors in the OTA design have been properly sized to minimize the equivalent input noise. The topology of the OTA is shown in Fig. 6, and the specifications of the OTA are summarized in Table 1.

#### 3.2. Low current sawtooth oscillator

We have developed this on-chip sawtooth oscillator to convert the current signal into a periodic signal. The frequency of the periodic signal is proportional to the redox current  $I_S$ . The circuit topology is included in Fig. 3. The sawtooth oscillator works as follows:  $C_0$  is firstly charged to  $V_{\text{TOP}}$  through P1 when the reset is coming. Then  $C_0$  is steadily discharged by  $I_S$ , and  $V_Z$  decreases linearly. As soon as  $V_Z$  is lower than  $V_{\text{REF}}$ ,  $V_C$  goes from high to low, and  $C_0$  is recharged to  $V_{\text{TOP}}$  quickly. This circuit will repeat the discharging and recharging operation until the next reset signal comes. Due to the discharging and recharging operation, a sawtooth wave is generated at the terminal Z, and a periodic pulse with the same frequency as the sawtooth wave is generated at the terminal C. The periodic pulse can be easily processed by a successive digital circuit. Because  $C_0$  is charged to  $V_{\text{TOP}}$  for an instant, the charging time

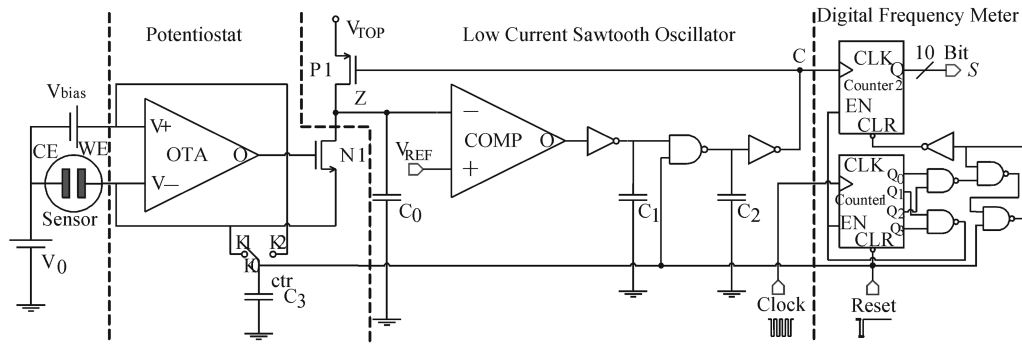


Fig. 3. Diagram of the readout circuit and the sensor system.

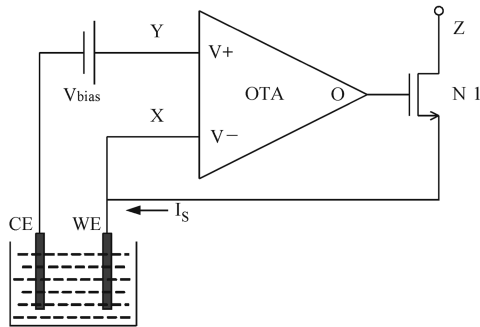


Fig. 4. Conventional potentiostat block diagram.

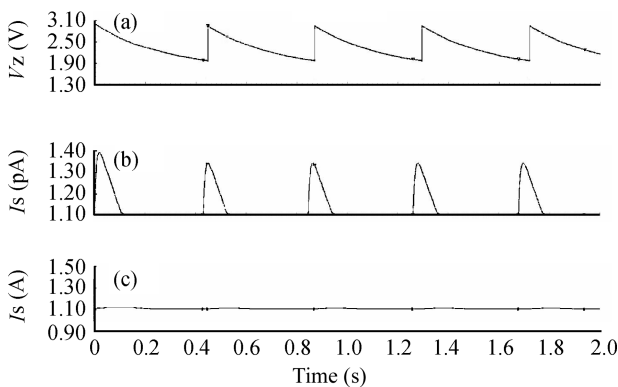


Fig. 5. Variation of  $I_s$  due to fluctuations at terminal Z: (a) Waveform at terminal Z; (b)  $I_s$  in the conventional potentiostat; (c)  $I_s$  in the fast stabilization potentiostat.

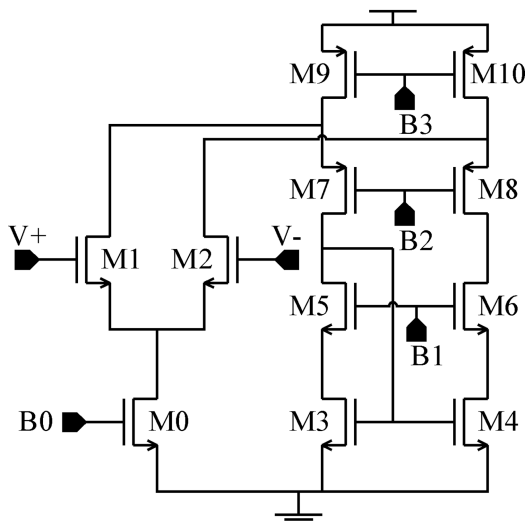


Fig. 6. Scheme of the OTA.

Table 1. Summary of the specifications of the OTA.

Parameter	Specification
Supply voltage	3.3 V
$A_v$	75.82 dB
Phase margin	70°
GBW $C_L = 2$ pF	42 MHz
Output swing	1.6–2.9 V
CMRR	122.5 dB
PSRR	97.3 dB
ICMR	1.3–3.3 V
Slew rate	27.6/–26.2 V/ $\mu$ s

can be neglected. The period of the sawtooth wave is given by

$$T = \frac{C_0 \Delta V}{I_s}, \quad (2)$$

$$f = \frac{1}{T} = \frac{I_s}{C_0 \Delta V}, \quad (3)$$

where  $C_0$  and  $\Delta V$  are constant, and  $\Delta V$  is limited by  $V_{TOP}$  and  $V_{REF}$ .

$$\Delta V = V_{TOP} - V_{REF}. \quad (4)$$

Obviously,  $f$  is proportional to the redox current  $I_s$  and we can easily estimate the redox current through the frequency of the periodic signal.  $C_0$  should be chosen carefully, if  $C_0$  is too large, a long time is needed to charge and discharge  $C_0$ ; but if  $C_0$  is too small, the resolution could be affected by a leakage current and parasitic effects. The capacitance value of  $C_0$  chosen in this design is 100 fF, and the work frequency of the sawtooth oscillator ranges from 10 Hz to 10 MHz.  $C_1$  and  $C_2$  are used to control the recharging time, if  $C_1$  and  $C_2$  are very small, the recharging time is too short to charge  $C_0$  to  $V_{TOP}$ ; however, if  $C_1$  and  $C_2$  are very large, the chip size increases and the resolution of the system is reduced.  $C_1$  and  $C_2$  can be obtained through EDA simulation.

### 3.3. Digital frequency meter

The digital frequency meter is used to detect the frequency of the periodic pulse generated by the sawtooth oscillator, and further delivers to a 10-bit digital output. A detailed schematic of the digital frequency meter is shown in Fig. 3.

The digital frequency meter is composed of two binary asynchronous counters and control logic. Counter 1 and

counter 2 count the cycles of the clock and of  $V_C$ , respectively. The operation of the two counters is controlled by the control logic. Counter 1 starts to count the cycles of the clock after a reset, and counter 2 starts to count the cycles of  $V_C$  when counter 1 reaches five (0101), and the two counters stop counting when counter 1 reaches ten (1010). According to the circuit, five cycles of the reference clock cover the same time span as  $S$  (output of counter 2) cycles of  $V_C$ ; so the frequency of the sawtooth wave  $f$  is given by

$$f = \frac{f_{\text{CLK}}}{5} S, \quad (5)$$

where  $f_{\text{CLK}}$  is the frequency of the reference clock. From Eqs. (3) and (5),

$$I_S = \frac{f_{\text{CLK}} C_0 \Delta V}{5} S. \quad (6)$$

From Eq. (6), the redox current ( $I_S$ ) is evidently proportional to the output number of counter 2 ( $S$ ).

#### 4. Nonideality analysis and design optimization

The main nonideality characteristics that affect the measurement resolution and linearity of the system include input noise, leakage current, recharging time of  $C_0$ , and the measurement error of the digital frequency meter. We have analyzed these nonideality characteristics in this paper and optimized the design to keep the impact on the measurement accuracy as low as possible. Moreover, we reduce the measurement error of  $I_S$  through calibration, and reduce the measurement error of the digital frequency by adjusting the reference clock.

##### 4.1. Input referred noise

The operation transconductance amplifier (OTA) used in this design is shown in Fig. 6. In a potentiostat, the potential variation on the work electrode is due to the finite gain and the input referred noise. So the OTA with a large DC gain (over 75 dB in the design) is preferred to reduce the potential variation. The noise potential power spectral density,  $\overline{V_{n,\text{tot}}^2}$ , in a single transistor is given by

$$\overline{V_{n,\text{tot}}^2} = \frac{4kT\gamma}{g_m} + \frac{K}{C_{\text{ox}} W L f}. \quad (7)$$

An analysis of the OTA reveals that the noise contributed by M0 and M5–M8 can be neglected; the total noise is mainly contributed by M1–M4, M9, and M10. The input referred noise of OTA is given by

$$\begin{aligned} \overline{V_{n,\text{tot}}^2} = & \frac{8kT\gamma}{g_{m1,2}} \left( 1 + \frac{g_{m3,4}}{g_{m1,2}} + \frac{g_{m9,10}}{g_{m1,2}} \right) + \frac{2K_N}{C_{\text{ox}} W_{1,2} L_{1,2} f} \\ & + \frac{2K_N}{C_{\text{ox}} W_{3,4} L_{3,4} f} \frac{g_{m3,4}^2}{g_{m1,2}^2} + \frac{2K_P}{C_{\text{ox}} W_{3,4} L_{3,4} f} \frac{g_{m9,10}^2}{g_{m1,2}^2}. \end{aligned} \quad (8)$$

We have increased  $W/L$  and the drain current of M1 and M2 to increase  $g_{m1,2}$ , and sized other devices such that  $g_{m3,4}$

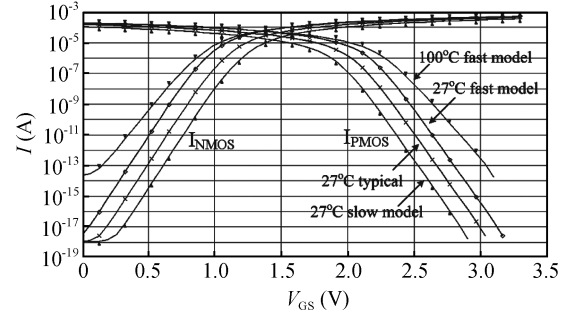


Fig. 7. Corner analysis simulated  $I_{D_S}$  versus  $V_{G_S}$ .

and  $g_{m9,10} \ll g_{m1,2}$  to minimize the noise contributions of devices M3, M4, M9, and M10. Moreover, all transistors should be sized as large as possible to minimize the  $1/f$  noise.

##### 4.2. Leakage current

The smallest MOS transistor current is limited by its leakage current. However, in modern CMOS process, because of the ion implantation for lowering the threshold voltage, the effective leakage current (for  $V_{G_S} = 0$ ) of a minimum size MOS transistor may be as large as 10 pA<sup>[20]</sup>. Obviously, this cannot satisfy the requirements of this design. We can reduce the leakage current to the level of diffusion reverse leakage currents by either biasing the gate voltages beyond the power supply rails or by slightly shifting the source voltages<sup>[20]</sup>. Through simulation and corner analysis in Spectre, the leakage current of a MOS transistor can be reduced to approach the diffusion reverse leakage current by shifting the source voltage up or down by 400 mV. Even in the worst case, i.e., a fast MOS model and 100 °C, the leakage current is below  $10^{-14}$  A. The simulation result is shown in Fig. 7. In our design shown in Fig. 3,  $V_{T\text{OP}}$  should be decreased at least 400 mV below  $V_{dd}$  to guarantee that the leakage current is much smaller than the measured redox current.

##### 4.3. Calibration

From Eqs. (2) and (3), we can derive the sensing current  $I_S$ .  $T$  in Eqs. (2) and (3) represents the period of the periodic pulse, neglecting the recharging time of  $C_0$ . Due to parasitic capacitances and manufacturing variations, the real value of the charging and discharging capacitor  $C_0$  in every single chip is different from its design value. Fortunately, we can eliminate these effects through calibration. Assuming the total capacitance value between the terminal Z and ground is  $C_{\text{tot}}$  and taking into account the propagation delay time  $t_P$ , Equations (2) and (3) can be rewritten as

$$\frac{1}{f} - t_P = \frac{C_{\text{tot}} \Delta V}{I_S}. \quad (9)$$

Because the propagation delay time  $t_P$  limited by the control block shown in Fig. 3 is invariable, we can figure out  $t_P$  by measuring the system with two reference currents ( $I_{S1}$ ,  $f_1$ ,  $I_{S2}$ ,  $f_2$ ).

$$\frac{1}{f_1} - t_P = \frac{C_{\text{tot}} \Delta V}{I_{S1}}, \quad (10)$$

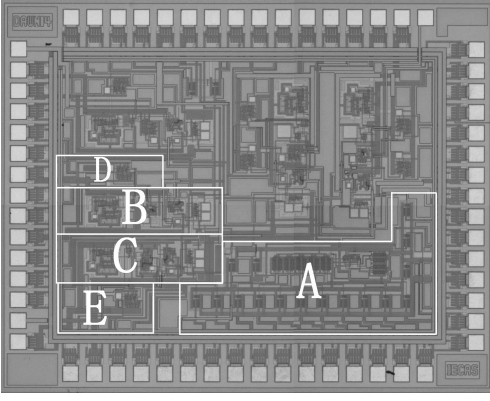


Fig. 8. Photograph of the prototype chip ( $2 \times 2.5 \text{ mm}^2$ ). The sub blocks are (A) digital frequency meter, (B) the potentiostat, (C) the low current sawtooth oscillator, (D) the analog buffer, and (E) the digital buffer.

$$\frac{1}{f_2} - t_p = \frac{C_{\text{tot}}\Delta V}{I_{S2}}. \quad (11)$$

From Eqs. (10) and (11), we can derive

$$C_{\text{tot}}\Delta V = \frac{(1/f_1 - 1/f_2)I_{S1}I_{S2}}{I_{S2} - I_{S1}}, \quad (12)$$

$$t_p = \frac{I_{S2}/f_2 - I_{S1}/f_1}{I_{S2} - I_{S1}}. \quad (13)$$

After calibration, we can obtain a more precise current  $I_S$  from Eq. (9).

#### 4.4. Nonlinearity and error analysis

We neglect the charging time of  $C_0$  in Eq. (2), but in fact, the redox current is proportional to the discharging time of  $C_0$ , so the charging time of  $C_0$  brings nonlinearity to the sawtooth oscillator. The linearity of the sawtooth oscillator becomes worse when  $I_S$  becomes larger. We can reduce the nonlinearity through calibration, as mentioned in Section 4.3.

Due to the asynchrony between the clock and  $V_C$ , the digital frequency meter is accompanied by a measurement error during frequency testing. Because the counters just count integral cycles, the maximum error is 1 LSB of counter 2: that is, one cycle of  $V_C$ . In order to reduce the measurement error, we can adjust the frequency of the clock during testing to make sure that the frequency of the clock is much smaller than the frequency of  $V_C$ . Moreover, we can increase the output bits of the system to satisfy the requirements of wide dynamic range and high precision, but this happens at the cost of chip size, power dissipation, and speed. Note that when the redox current is very small, it will take a long time to measure the current. We could reduce the measurement time by decreasing  $\Delta V$ .

### 5. Experiment results

The prototype chip was fabricated in a standard  $0.35 \mu\text{m}$ , 2-poly and 4-metal layer CMOS process (Chartered Semiconductor). The whole chip size is  $2 \times 2.5 \text{ mm}^2$ , and the die size of the readout circuit is approximately  $680 \times 1800 \mu\text{m}^2$ . The circuit is designed for a supply voltage of 3.3 V. Figure 8

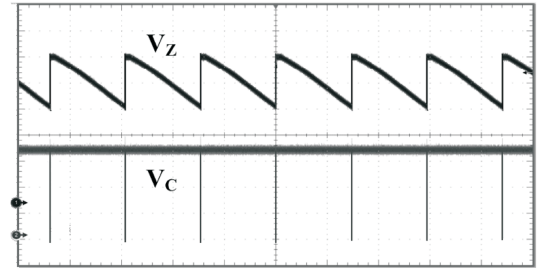


Fig. 9. Test waveform of the sawtooth oscillator.

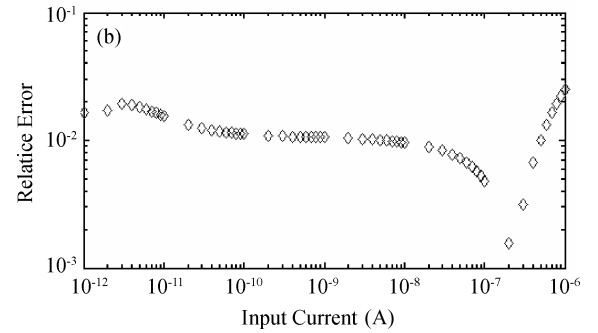
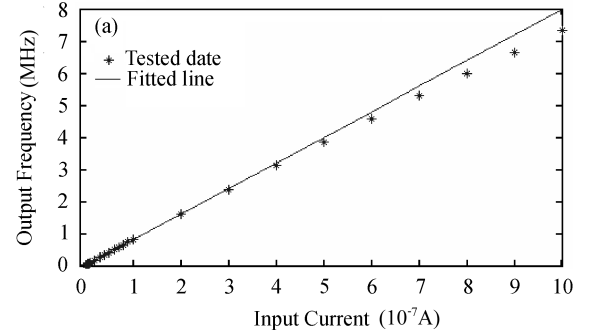


Fig. 10. Measured frequency and relative error versus input current.

Table 2. Summary of the interface chip specifications.

Parameter	Specification
Technology	$0.35 \mu\text{m}$ 2P4M CMOS
Power supply	3.3 V
Measurement accuracy	10 bits
Current measurement range	1 pA–300 nA
Maximum non-linearity	0.3%
Chip size	$2 \times 2.5 \text{ mm}^2$

shows a photograph of the whole prototype chip, where a full custom layout has been employed.

The performance of the weak current readout circuit has been verified with specially designed current sources. Currents from 1 pA to several hundred nanoamperes can be obtained from the current source. Output currents with low noise from the source are quite stable and can serve as a substitute for the redox current of the sensor. Figure 9 shows the tested waveforms of  $V_Z$  and  $V_C$  with a 7 pA input reference current, and the tested frequency of the sawtooth waveform is 61.3 Hz.

The measured results are plotted in Fig. 10. Figure 10(a) shows the output frequency versus the input current in linear coordinates, and Figure 10(b) plots the tested relative error versus the different input currents in logarithmic coordinates.

Table 3. Comparison with reported results.

Parameter	Lowest current (pA)	Dynamic range (dB)	Power (mW)	Resolution	Process ( $\mu\text{m}$ )	Supply voltage (V)
Bandyopadhyay <sup>[8]</sup>	500	120	0.5	250 pA	0.5	5
Akerow <sup>[9]</sup>	100	75	NA	100 pA	1	5
Turner <sup>[11]</sup>	0.10	32	2	10 nA	5	NA
Narula <sup>[14]</sup>	1	106	0.13	100 fA	0.5	5
Breten <sup>[17]</sup>	> 10	74	NA	11 bits	0.7	5
This work	1	110	1.49	10 bits	0.35	3.3

The test results gradually deviate from the fitted line with input currents over 300 nA. Generally speaking, the readout circuit functions well. The circuit has good linearity over the range from 1 pA to 300 nA, and its relative error is less than 0.02 over the full scale.

After calculation and calibration, we can figure out the measured current. Currents from 1 pA to 300 nA can be detected with a maximum nonlinearity of 0.3%. The characteristics of this chip are summarized in Table 2. A comparison of our test results with earlier reported results is summarized in Table 3.

## 6. Conclusion

A fully integrated CMOS weak current readout circuit is demonstrated. This design converts the input current directly into a periodic pulse signal, which can be conveniently processed by the successive digital circuit. The readout circuit consists of a fast stabilization enhanced potentiostat, a low current controlled sawtooth oscillator and a digital frequency meter. The design of these blocks has been discussed, together with the optimization of the circuit and system.

The chip was fabricated in a chartered 0.35  $\mu\text{m}$  standard CMOS process. Measurements on the circuit have been performed and the feasibility of the readout structure has been proven. Currents from 1 pA to 300 nA can be detected with a maximum nonlinearity error of 0.3%. The interface circuit achieves more than a 100 dB dynamic range and a 10 bits measured resolution, which should meet the specifications required by amperometric micro-sensors.

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