

Wavelength Tuning in Two-Section Distributed Bragg Reflector Laser by Selective Intermixing of InGaAsP-InGaAsP Quantum Well Structure*

Lu Yu, Zhang Jing, Wang Wei, Zhu Hongliang, Zhou Fan, Wang Baojun,
Zhang Jingyuan and Zhao Lingjuan

(Institute of Semiconductors, The Chinese Academy of Sciences, Beijing 100083, China)

Abstract: The two-section tunable ridge waveguide distributed Bragg reflector (DBR) laser fabricated by the selective intermixing of an InGaAsP-InGaAsP quantum well structure is presented. The threshold current of the laser is 51mA. The tunable range of the laser is 4.6nm, and the side mode suppression ratio (SMSR) is 40dB.

Key words: tunable laser; DBR laser; quantum well intermixing; MOCVD

EEACC: 4320J; 4270; 4130

CLC number: TN248.4

Document code: A

Article ID: 0253-4177(2003)09-0903-04

1 Introduction

Interdiffusion of quantum-well structures has been widely investigated for its applications in integrated photonics recently. It is a powerful technique for integrating the regions of different band gap in the same epitaxial layer. Various quantum-well intermixing (QWI) techniques have been used for GaAs- and InP-base MQW structures, such as pulsed laser irradiation, ion implantation^[1], and impurity free vacancy diffusion (IFVD)^[2~4]. The QWI technology consists in using the SiO₂ dielectric film over the region of sample to enhance the amount of point defects created during rapid thermal annealing (RTA). A subsequent thermal annealing step induces QWI through the diffusion of the point defects across the structure. The degree of intermixing and therefore the bandgap ener-

gy shift obtained after annealing are related with the amount of point defects created during the process of RTA. However, the Si_xN_y thin film is in another conditions. The film could suppress the point defects created during the progress RTA, so the varieties of bandgap energy are little. The diffusion rates can be controlled by the experimental conditions. The spectrum is blue-shifted when Group V atoms are intermixed. The spectrum is red-shifted when only Group III atoms are intermixed. In the case of the blue-shifted spectrum, we can ignore the case in which only the Group III atoms are intermixed.

Recently, we have used a SiO₂ dielectric film on an InGaAs cap layer to promote the intermixing of a strained InGaAsP/ InGaAsP MQW structures, and used Si_xN_y thin film to suppress the QWI during the process of RTA. The properties of the MQW structures before and after intermixing were investigated

* Project supported by State Key Development Program for Basic Research of China

Lu Yu male, PhD candidate. His work includes strained multiple quantum well by LP-MOCVD, tunable single longitudinal mode lasers photonic integrated circuits.

Received 20 February 2003, revised manuscript received 24 April 2003

©2003 The Chinese Institute of Electronics

using photoluminescence (PL). Two-section tunable distributed Bragg reflector (DBR) laser was fabricated, and the characteristics of the P - I curve, wavelength tuning, and side mode suppression ratio (SMSR) were measured.

2 Experiment

The InGaAsP MQW structure contains six 7 nm thick 1% compressive strain InGaAsP ($\lambda = 1.6 \mu\text{m}$) wells separated by 10 nm thick -0.8% tensile strain InGaAsP ($\lambda = 1.15 \mu\text{m}$) barriers. The MQW structure was sandwiched with two undoped InGaAsP ($\lambda = 1.20 \mu\text{m}$) optical confined layers (OCL), and the whole wafer was covered with the 0.5 μm thick InP layer and 0.25 μm thick InGaAs layer. The growth temperature was 650 $^{\circ}\text{C}$ and the growth rate for InGaAsP was lower than 1.0 $\mu\text{m}/\text{h}$ by using LP-MOVPE. The conduction band of the wafer is shown in Fig. 1.

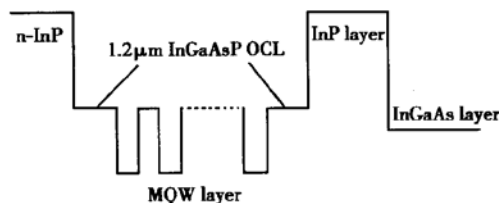


Fig. 1 Conduction band of the wafer

A 100 nm Si_xN_y dielectric film was deposited on the InGaAs cap by electron cyclotron resonance (ECR), then we etched a graph on the Si_xN_y thin film as a mask, followed by a 150 nm SiO_2 dielectric film deposited on the wafer by plasma-enhanced chemical vapor deposition (PECVD) to enhance the intermixing of the MQW. After deposition, we etched the SiO_2 thin film over the Si_xN_y film. The samples were heated for 80 s at 750 $^{\circ}\text{C}$ in a N_2 environment. After the intermixing of MQW structure, the SiO_2 and Si_xN_y films, InP layer, and InGaAs layer were etched, a first-order distributed Bragg reflector grating was formed on the region covered with SiO_2 thin film during the process of RTA. At last, an etching stop layer, a p -InP ($N_d = 2 \times 10^{18} \text{ cm}^{-3}$) cladding layer,

and a p^+ -InGaAs ($N_d = 1 \times 10^{19} \text{ cm}^{-3}$) contact layer were grown on the whole wafer. The ridge waveguide structure and the electrode process were successively performed by the standard technique. The structure of the device is shown in Fig. 2.

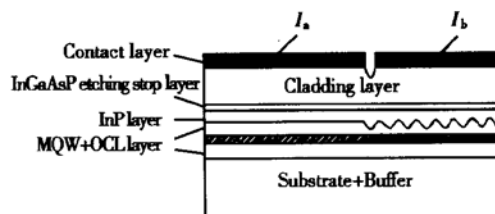


Fig. 2 Structure of two-section tunable laser fabricated by QWI

3 Results and discussion

Figure 3 shows the room-temperature PL spectra for the as-grown (dark line) and intermixed InGaAsP MQW structure after RTA covered with Si_xN_y dielectric film (dashed line), SiO_2 dielectric film (dotted line) and naked sample (dash-dotted line). The PL peak wavelength of the as-grown sample is 1.570 μm .

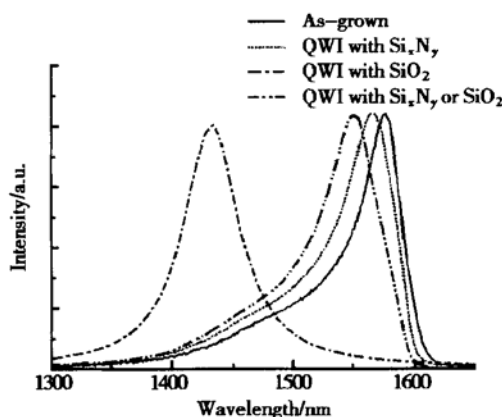


Fig. 3 Room-temperature PL spectra for the as-grown (dark line) and intermixed InGaAsP MQW structure after RTA covered with Si_xN_y dielectric film (dashed line), SiO_2 dielectric film (dotted line) and no covering (dash-dotted line)

After annealing for 80 s at 750 $^{\circ}\text{C}$, the blue shift of the room-temperature PL peak wavelength for samples covered with Si_xN_y , SiO_2 and the naked sample are 5 nm, 150 nm, 12 nm, respectively. This RTA process generates point defects at the sample surface, signifi-

cantly enhancing the intermixing rate of Group III and V atoms between the interface of well/barrier and thereby enabling large bandgap shift to be achieved in the InGaAsP-InGaAsP quantum well system. In this experiment, the blue shift of the excitation transition energy is attributed to the interdiffusion of P into and As out of the InGaAsP quantum well. It can be seen from Fig. 3 that Si_xN_y , SiO_2 dielectric film are good for suppressing and enhancing QWI. This band-gap change is large enough for the fabrication of various photonic integrated devices which need waveguide regions or modulator.

Figure 4 displays the power-current (P - I) curves for a F-P laser and two DBR lasers with different length of DBR regions, which were all fabricated

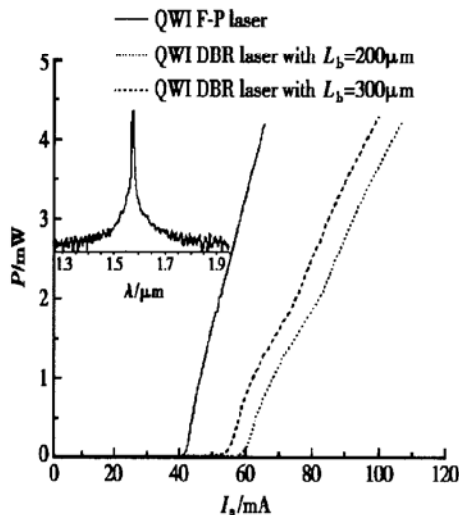


Fig. 4 Power-current curves for the intermixed samples with the same length of active region and different length of DBR region, and the F-P laser

by QWI. The three samples have the same length of active region ($L_a = 300\mu\text{m}$). And it is noticed that about 24% increase of threshold current was observed between the F-P laser (Solid line) and the DBR laser (dashed line). However, the slope efficiency shows very little change, which indicates that the material quality remains high after intermixing using this technique. The threshold current of the laser with the length of $200\mu\text{m}$ DBR (dotted line) shows about 6mA increase compared with that of the length of $300\mu\text{m}$ DBR (dashed line). The reason is that the coupling

strength of $300\mu\text{m}$ DBR is stronger than that of $200\mu\text{m}$ DBR.

With the technique of QWI, the dependence of the emission wavelength on the current of DBR region is given in Fig. 5. The tuning range is about 4.6nm. The varieties of wavelength are caused by the injected electron-hole plasma effect when the current of DBR increases from 0 to 30mA. The mode jump interval is about 0.8nm. However, when the current in DBR region is more than 30mA, the further increase of the carrier density is very difficult because of Auger recombination, and the further decrease of the effective index with increased carrier density is usually overshadowed by increasing thermal index shift, which results in the wavelength red-shift.

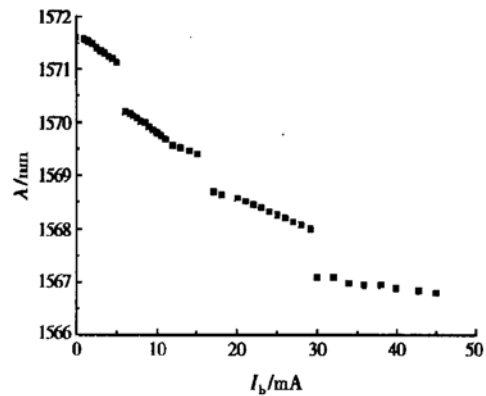


Fig. 5 Tuning characteristics of the tunable two-section DBR laser with different tuning current I_b at 80mA of active region current I_a

Figure 6 shows that the side mode suppression ratio (SMSR) is 40dB over the whole tuning range when the current of the active region is 80mA, except for the mode jump regions. This suggests that the high value of SMSR could be achieved by the technique of QWI, which is one of the most important characteristics of semiconductor laser.

4 Conclusion

In conclusion, we have applied one-step QWI process to the fabrication of two band-gap integrated

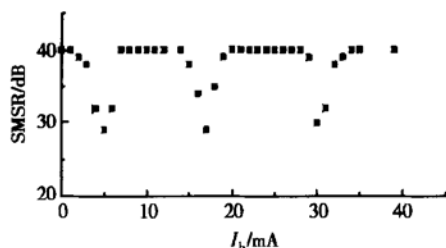


Fig. 6 SMSR curve of the DBR laser with Bragg grating current I_b

devices. A two-section wavelength tunable DBR laser has been fabricated, which indicates that the material quality remains high after intermixing. The 4.6nm tunable wavelength ranges with 40dB SMSR are realized.

References

- [1] Marsh J H, Kowalski O P, McDougall S D, et al. Quantum well intermixing in material systems for 1.5 μ m (invited). J Vac Sci Technol, 1998, A16(2): 810
- [2] Yeo D H, Yoon K H, Kim S J, et al. Characteristics of intermixed InGaAs/ InGaAsP multi-quantum-well structure. Jpn J Appl Phys, 2000, 39: 1032
- [3] Haysom J E, Aers G C, Raymond S, et al. Study of quantum well intermixing caused by growth-in defects. J Appl Phys, 2000, 88 (5): 3090
- [4] Teng J H, Dong J R, Chua S J, et al. Controlled group V InGaAsP quantum well structures and its application to the fabrication of two section tunable lasers. J Appl Phys, 2002, 92(8): 4330

用选择混合 InGaAsP-InGaAsP 量子阱技术研制的两段波长可调谐分布布拉格反射激光器*

陆 羽 张 靖 王 圩 朱洪亮 周 帆 王保军 张静媛 赵玲娟

(中国科学院半导体研究所, 北京 100083)

摘要: 采用选择混合 InGaAsP-InGaAsP 量子阱技术, 研制出单脊波导结构的两段可调谐分布布拉格反射(DBR) 激光器. 激光器的阈值电流为 51mA, 可调谐范围为 4.6nm, 边模抑制比(SMSR) 为 40dB.

关键词: 可调谐激光器; DBR 激光器; QWI; 半导体激光器

EEACC: 4320J; 4270; 4130

中图分类号: TN248.4

文献标识码: A

文章编号: 0253-4177(2003) 09-0903-04

* 国家重点基础研究发展规划资助项目

陆 羽 博士研究生, 主要研究方向为采用 LP-MOCVD 生长 InGaAsP/ InP 应变多量子阱材料和可调谐 DBR 单纵模半导体激光器光子集成电路等.

2003-02-20 收到, 2003-04-24 定稿

©2003 中国电子学会

High Transconductance AlGaIn/GaN HEMT Growth on Sapphire Substrates

Xiao Dongping, Liu Jian, Wei Ke, He Zhijing, Liu Xinyu and Wu Dexin

(Compound Semiconductor Devices & Circuits Laboratory, Microelectronics R&D Center,
The Chinese Academy of Sciences, Beijing 100029, China)

Abstract: The fabrication and characterization of AlGaIn/GaN high electron mobility transistors (HEMT) grown on sapphire substrates by MBE are described. These 1.0 μm gate length devices exhibit a maximum drain current density as high as 1000 mA/mm and a maximum transconductance of 198 mS/mm. In sharp contrast to high current density HEMT fabricated on sapphire substrates, the extrinsic transconductance versus gate-to-source voltage profiles exhibit the broad plateaus over a large voltage swing. A unity gain cutoff frequency (f_T) of 18.7 GHz and a maximum frequency of oscillation (f_{max}) of 19.1 GHz are also obtained.

Key words: AlGaIn/GaN; high electron mobility transistors; transconductance

PACC: 7340N

CLC number: TN325+.3

Document code: A

Article ID: 0253-4177(2003)09-0907-04

1 Introduction

AlGaIn/GaN high electron mobility transistors (HEMT) are promising devices for high power, high temperature, and high frequency applications. This potential is due to the advantageous material properties. GaN itself possesses a wide band-gap of 3.4 eV, a very high breakdown field (3 MV/cm), and an extremely high peak velocity (3×10^7 cm/s) and saturation velocity (1.5×10^7 cm/s)^[1]. In addition, AlGaIn/GaN heterostructures with high conduction band offset and high piezoelectricity will result in high sheet carrier density in the $1.0 \times 10^{13} \text{ cm}^{-2}$ range. Coupling this high sheet carrier density with the high breakdown field of GaN yields predictions of microwave power densities greater than 10 W/mm at 10 GHz.

In recent years, tremendous progress has been made in the material quality and device processing of GaN-based HEMTs, which has resulted in significant improvement in the DC and RF performances of these

devices. MOCVD-grown 0.25 μm gate length AlGaIn/GaN HEMT with drain current density as high as 1.4 A/mm, transconductance of 400 mS/mm, and an f_T of 85 GHz and f_{max} of 151 GHz has been demonstrated^[2]. The best reported result of AlGaIn/GaN HEMT in China was g_m of 157 mS/mm, f_T of 12 GHz with gate length of 0.25 μm ^[3].

In this paper, we report MBE-grown AlGaIn/GaN HEMT. A maximum extrinsic transconductance of 198 mS/mm was obtained, which is the highest reported transconductance in China. These devices exhibited a maximum drain current density of 1000 mA/mm, f_T and f_{max} of 18.7 and 19.1 GHz, respectively. These results represent a significant improvement in the AlGaIn/GaN-based HEMTs grown on sapphire substrates^[4].

2 Device structure and fabrication

The schematic cross sectional structure of AlGaIn/GaN HEMT is shown in Fig. 1. The het-